

Stain & Finish Process

Wood Type: Sapele Mahogany, White Oak, Walnut

Basic Finish: Unfinished wood is a common option for climate-controlled wine cellars. Chemicals and solvents are not introduced into a sealed room and the wood can breathe in the elevated room humidity.

Clear Satin Topcoat Finish:

- All parts and pieces of each wine cabinet component are fully finished before assembly.
- Prior to finish, each piece is hand sanded with a random orbital sander or by a two-stage wide belt sander. A thorough process to remove dust from the woodgrain is utilized.
- A sealer coat is applied utilizing a Macor feed-through automated finish machine. This applies an even, consistent application of material. The parts are removed, racked until dry and hand sanded to remove any raised wood grain until the desired finish is achieved.
- Sealed parts are top coated utilizing a Macor feed-through automated finish machine. This process applies an even, consistent application of material at a constant feed speed to achieve a furniture grade finish. A second top-coat is applied to doors, drawer faces and counter tops for added protection.

Stain Process:

- Kessick adheres to strict standards in our stain and finish process. All stains are hand wiped for the ultimate color application and consistency. We do not utilize color toning or spray-on stains because this process 'masks' the wood grain and does not achieve the same rich look of the hand-wiped method.

Stain with Clear Satin Finish:

- Walnut on Sapele, White Oak, and Walnut
- Espresso on Sapele, White Oak, and Walnut
- Double Espresso on Sapele, White Oak, and Walnut
- Spanish Mahogany on Sapele
- Bespoke Gray on White Oak or Walnut

Non-Standard Finish Options Available:

- Black Paint on Maple (smooth finish)
- Black Paint on Sapele, White Oak, Walnut (wood grain visible)